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27. (Twice amended) A process for forming workpieces, comprising the step of machining the workpieces by at least one machining device with a local energy feed in a system cycle, and moving the at least one machining device in multiple planes.

**REMARKS**


The above amendments are merely directed to minor informalities and do not affect the scope of the claims.

If there are any questions regarding this amendment or the application in general, a telephone call to the undersigned would be appreciated since this should expedite the prosecution of the application for all concerned.

If necessary to effect a timely response, this paper should be considered as a petition for an Extension of Time sufficient to effect a timely response, and please charge any deficiency in fees or credit any overpayments to Deposit Account No. 05-1323 (Docket #852/48375).

Respectfully submitted,

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## VERSION WITH MARKINGS TO SHOW CHANGES

23. (Amended) The system according to claim 1, wherein the forming system comprises a multi-station forming system with plural [several] forming stations.

27. (Twice amended) A process for forming workpieces, comprising the step of machining the workpieces by at least one machining device with a local energy feed in a system cycle, and moving the at least one [machine] machining device in multiple planes.